

# YUMA INDUSTRIES

## YUMARK FORMING FLUIDS GUIDE

YUMARK	VIS. 40 C	FLASH POINT (COC, C)	FAT	CHLORINE	SULFUR	COPPER CORROSION 1 HOUR, 100 C	APPEARANCE	RECOMMENDED USES
CF 3430	50.6	186	13.0	0.0	5.0	ACTIVE	DRK. BROWN	COLD HEADING OPERATIONS ON FERROUS METALS
CF 6000	68.7	182	30.0	0.0	4.0	INACTIVE	DRK. BROWN	COLD HEADING OPERATIONS ON FERROUS METALS
D 85W	135.0	230	30.0	10.0	0.0	INACTIVE	LIGHT BROWN	STAINLESS STEEL TUBE FORMING
FD 3000	105.5	228	14.0	16.0	2.0	INACTIVE	DRK. RED	HEAVY DUTY STAMPING OF CARBON AND ALLOY STEELS
FD 4000	78.0	218	10.0	30.0	0.0	INACTIVE	LIGHT BROWN	HEAVY DUTY STAMPING OF CARBON AND ALLOY STEELS
FE 300L	69.8	199	32.0	17.0	3.5	ACTIVE	DRK. BROWN	HEAVY DUTY STAMPING AND DRAWING OF FERROUS METALS
FL 10	1.8	73	5.0	0.0	0.0	INACTIVE	LT. YELLOW	LIGHT DUTY STAMPING OF FERROUS METALS
FL 15	29.6	186	6.0	0.0	0.0	INACTIVE	YELLOW	LIGHT DUTY STAMPING OF NON FERROUS METALS
FL 30	47.1	210	5.0	0.0	0.0	INACTIVE	LIGHT BROWN	LIGHT DUTY STAMPING OF NON FERROUS METALS
FM 150	11.1	151	7.0	4.0	0.5	INACTIVE	DRK. BROWN	LIGHT TO MEDIUM DUTY STAMPING OF FERROUS METALS
FM 200	49.8	194	7.0	4.0	0.0	INACTIVE	BROWN	MEDIUM TO HEAVY DUTY STAMPING AND DRAWING COMPOUND FOR FERROUS METALS
TR 10	4.8	100	2.0	0.0	0.0	INACTIVE	YELLOW	SIZING OPERATIONS AND TUBE STRAIGHTENING OPERATIONS